

AMTROL INC.

EXTROL®

Expansion Tanks



As Seen On



For Closed Hydronic Heating, Radiant, Solar & Chilled Water Systems

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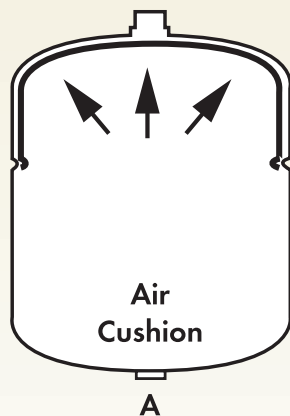
The First in the Industry

AMTROL designed and patented the first EXTROL® expansion tank in 1954, redefining hydronic heating systems. For five decades our unique, pre-pressurized, diaphragm-design EXTROL has been the world's leading expansion tank. EXTROL was designed to control system pressure and help reduce energy consumption of heating and circulating operations.

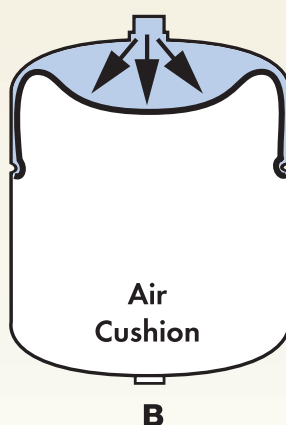
The AMTROL Advantage

- AMTROL offers a complete line of quality engineered products for heating and water systems throughout the world.
- ISO 9001:2008 Registration reflects AMTROL's worldwide vision and commitment to excellence and customer focus.
- Full technical support is available at 401-535-1216.

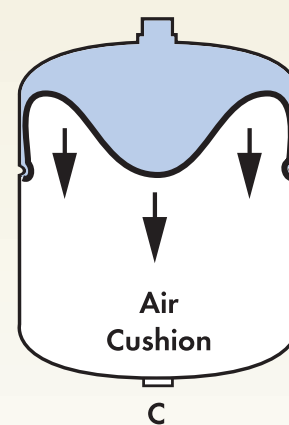
How AMTROL Expansion Tanks Work



When the system is first filled with cold water, the EXTROL's pre-charge pressure, which is equal to the fill pressure, keeps the diaphragm flush against the tank.



As the system water temperature increases, the expanded water is absorbed by the EXTROL tank.

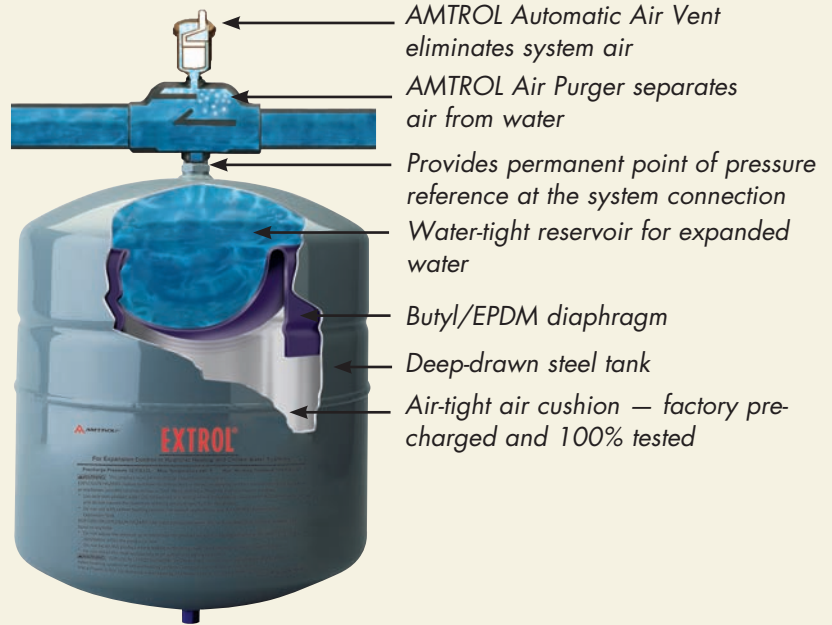


As the system water temperature reaches its maximum, the EXTROL diaphragm flexes against the air cushion to allow for the increased water expansion.

The EXTROL® System

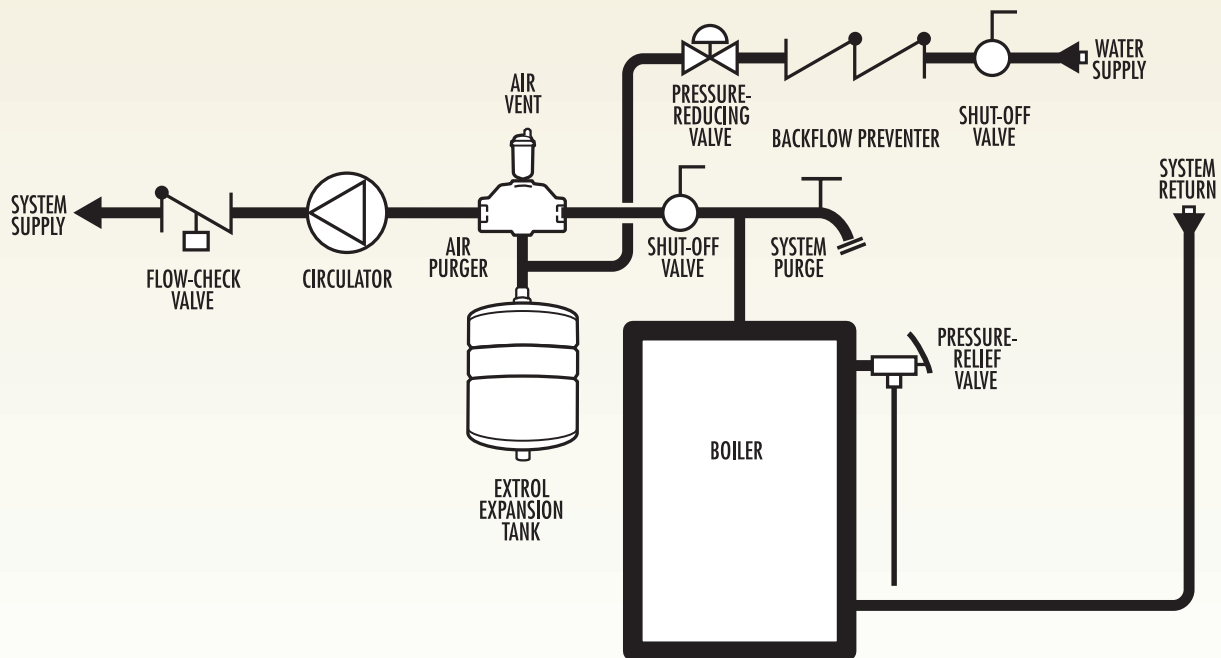
AMTROL® EXTROL System Advantages

- Provides permanent separation of system water from air cushion
- Controls system pressure
- Butyl/EPDM diaphragm for superior air retention — 9 times better than natural rubber
- Easy to install



Typical Installation of Residential Models

(The EXTROL is for use only in closed hydronic heating systems and chilled non-potable water systems.)

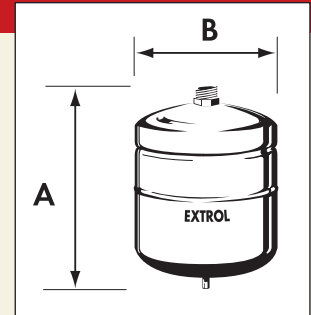


Residential Models and Packages



EXTROL®

- Factory pre-charged to 12 psig
- Maximum working pressure: 100 psig
- Maximum operating temperature: 240°F



EXTROL® Specifications

| Model Number | Tank Vol. (Gallons) | Max. Accept. Vol. (Gallons) | A Height (Inches) | B Dia. (Inches) | System Conn. NPTM (Inches) | Shipping Wt. (lbs.) |
|--------------|---------------------|-----------------------------|-------------------|-----------------|----------------------------|---------------------|
| 15 | 2.0 | 0.9 | 12 5/8 | 8 | 1/2 | 5 |
| 30 | 4.4 | 2.5 | 15 1/2 | 11 | 1/2 | 9 |
| 60 | 7.6 | 2.5 | 23 | 11 | 1/2 | 14 |
| 90 | 14.0 | 11.3 | 21 | 15 3/8 | 1/2 | 23 |

EXTROL® Combination Packages

| Model Number | EXTROL Model | Purger Model | Vent Model | Shipping Wt. (lbs.) |
|-----------------|--------------|--------------|------------|---------------------|
| 1500/1 or 1 1/4 | 15 | 443 or 444 | 700-C | 9 |
| 3000/1 or 1 1/4 | 30 | 443 or 444 | 700-C | 14 |
| 6000/1 1/4 | 60 | 444 | 700-C | 19 |
| 6000/1 1/2 | 60 | 445 | 700-C | 19 |

Sizing the EXTROL

Sizing Based on BTU's

| Net Output in 1000'S of BTU/Hr. | BOILER | | TYPE OF RADIATION | | |
|---------------------------------|--|----------------------------|---------------------|---------------------|--|
| | Finned Tube Baseboard or Radiant Panel | Convectors or Unit Heaters | Radiators Cast Iron | Baseboard Cast Iron | |
| MBH | Use Model | Use Model | Use Model | Use Model | |
| 25 | 15 | 15 | 15 | 15 | |
| 50 | 15 | 15 | 30 | 30 | |
| 75 | 30 | 30 | 30 | 60 | |
| 100 | 30 | 30 | 60 | 60 | |
| 125 | 30 | 60 | 60 | 90 | |
| 150 | 30 | 60 | 90 | 90 | |
| 175 | 60 | 60 | SX-30V | SX-30V | |
| 200 | 60 | 60 | SX-30V | SX-30V | |
| 250 | 60 | 90 | SX-30V | SX-40V | |
| 300 | 90 | SX-30V | SX-30V | SX-40V | |
| 350 | SX-30V | SX-30V | SX-40V | SX-60V | |
| 400 | SX-30V | SX-40V | SX-40V | SX-60V | |

| Max. System Temp. °F | System Water Content in Gallons | | | |
|----------------------|---------------------------------|----------|----------|----------|
| | Model 15 | Model 30 | Model 60 | Model 90 |
| 100 | 125 | 275 | 417 | 876 |
| 110 | 93 | 205 | 311 | 653 |
| 120 | 72 | 158 | 239 | 502 |
| 130 | 58 | 128 | 194 | 407 |
| 140 | 48 | 105 | 160 | 336 |
| 40 | 89 | 134 | 282 | 90 |
| 160 | 34 | 76 | 115 | 241 |
| 170 | 30 | 65 | 99 | 208 |
| 180 | 26 | 57 | 87 | 182 |
| 190 | 23 | 51 | 77 | 161 |
| 200 | 20 | 45 | 68 | 143 |
| 210 | 18 | 40 | 61 | 129 |
| 220 | 17 | 37 | 55 | 116 |
| 230 | 15 | 33 | 50 | 106 |
| 240 | 14 | 30 | 46 | 96 |

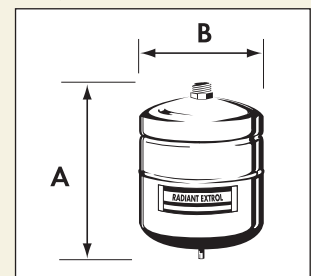
Sizing based on: • Fill Pressure 12 psig • Relief Pressure 30 psig • Average System Temp. 200°F
• System filled with water • Consult factory for compatibility and sizing for other fluids.

Sizing by system temp. based on: • Max. Operating Temperature 240°F
• Fill Pressure 12 psig • Relief Pressure 30 psig • Water Fill Temperature 40°F



For Radiant Systems, Use RADIANT EXTROL®

- Specifically designed for high-efficiency radiant systems
- Plastic liner compatible with barrier and non-barrier systems
- Suitable for use in glycol applications
- Non-ferrous system connection for corrosion resistance
- Maximum working pressure: 100 psig
- Maximum operating temperature: 200°F
- Factory Pre-charge 12 psi



RADIANT EXTROL® Tanks for Radiant Systems

| Model Number | Tank Volume (Gallons) | Max. Accept. Volume (Gallons) | A Height (Inches) | B Dia. (Inches) | System Conn. (Inches) | Shipping Wt. (lbs.) |
|--------------|-----------------------|-------------------------------|-------------------|-----------------|-----------------------|---------------------|
| RX-15 | 2.0 | 0.9 | 12 5/8 | 8 | 3/4 NPTM | 5 |
| RX-30 | 4.4 | 3.2 | 15 1/2 | 11 | 3/4 NPTM | 9 |
| RX-60 | 10.3 | 10.3 | 19 1/4 | 15 3/8 | 3/4 NPTF | 23 |

Radiant Extrol® Quick Sizing Chart

| Feet of Tubing | Nominal Pex Tubing Size | | | | |
|----------------|-------------------------|-------|-------|-------|-------|
| | 3/8" | 1/2" | 5/8" | 3/4" | 1" |
| 1000 | RX-15 | RX-15 | RX-15 | RX-15 | RX-15 |
| 5000 | RX-15 | RX-15 | RX-15 | RX-30 | RX-30 |
| 7500 | RX-15 | RX-15 | RX-30 | RX-30 | RX-60 |
| 10000 | RX-15 | RX-30 | RX-30 | RX-60 | RX-60 |
| 14000 | RX-15 | RX-30 | RX-60 | RX-60 | |
| 18000 | RX-30 | RX-60 | RX-60 | RX-60 | |
| 22000 | RX-30 | RX-60 | RX-60 | | |
| 30000 | RX-30 | RX-60 | | | |

See Precise Sizing on back page.

Based on 120°F operating temp. with 12psi fill and 30psi relief valve.
For glycol applications, consult AMTROL Technical Support.



For Solar Systems, Use Solar EXTROL®

The Solar EXTROL uses a specifically blended diaphragm that can handle temperature spikes commonly seen in solar systems.

- Specifically designed for high-efficiency solar systems
- Suitable for use in glycol applications
- Maximum working pressure: 100 psig
- Maximum intermittent operating temperature: 250°F
- Maximum continuous operating temperature: 225°F

Solar EXTROL Tanks for Solar Systems

| Model Number | Tank Volume (Gallons) | Max. Accept. Volume (Gallons) | A Height (Inches) | B Dia. (Inches) | System Conn. (Inches) | Shipping Wt. (lbs.) |
|--------------|-----------------------|-------------------------------|-------------------|-----------------|-----------------------|---------------------|
| SE-15 | 2.0 | 0.9 | 12 5/8 | 8 | 1/2 | 5 |
| SE-30 | 4.4 | 2.5 | 15 1/2 | 11 | 1/2 | 9 |
| SE-60 | 7.6 | 2.5 | 23 | 11 | 1/2 | 14 |

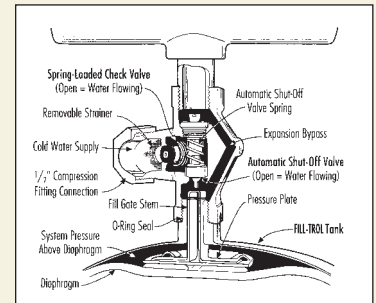


The FILL-TROL® System

Expansion Control with Automatic Fill Feature

The AMTROL FILL-TROL system consists of a specially adapted EXTROL pre-pressurized, diaphragm-type expansion tank, and the FILL-TROL, a specially designed, automatic, pressure-reducing fill valve.

- Provides accurate system make up
- Eliminates need for a separate, automatic fill valve
- Fully adjustable up to a maximum working pressure of 100 psig
- Factory pre-charged to 12 psig; tank pressure controls system fill



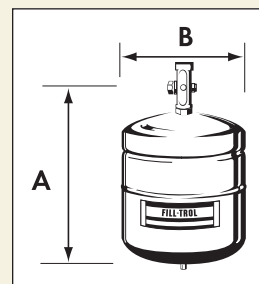
FILL-TROL Specifications

| Model Number | Tank Volume (Gallons) | Max. Accept. Volume (Gallons) | A Height (Inches) | B Dia. (Inches) | System Conn. NPTF (Inches) | Shipping Wt. (lbs.) |
|--------------|-----------------------|-------------------------------|-------------------|-----------------|----------------------------|---------------------|
| 109 | 2.0 | 0.9 | 14 3/4 | 8 | | 6 |
| 110 | 4.4 | 2.5 | 17 3/8 | 11 | 1/2 | 10 |
| 111 | 7.6 | 2.5 | 24 5/8 | 11 | 1/2 | 15 |
| 112 | 14.0 | 11.3 | 23 | 15 3/8 | 1/2 | 24 |

Note: A standard EXTROL tank is not interchangeable with a FILL-TROL tank. To use either sizing chart on page 4 for selection, 109 FILL-TROL is equivalent to #15 EXTROL, 110 FILL-TROL is equivalent to #30 EXTROL, 111 FILL-TROL is equivalent to #60 EXTROL, and 112 FILL-TROL is equivalent to #90 EXTROL.

FILL-TROL Combination Packages

| Model Number | Fill-Trol Model | Air Purger | Air Vent Model No. | Shipping Wt. (lbs.) |
|------------------|-----------------|------------|--------------------|---------------------|
| 109-P/1 or 1 1/4 | 109 | 443 or 444 | 700-C | 10 |
| 110-P/1 or 1 1/4 | 110 | 443 or 444 | 700-C | 14 |
| 111-P/1 1/4 | 111 | 444 | 700-C | 18 |



How the FILL-TROL System Works

Water enters the FILL-TROL valve, pushing open the check valve, and flows into the heating system. The automatic shut-off valve is kept open by the diaphragm pressing against the pressure plate, raising the stem of the fill gate, which compresses the automatic shut-off valve spring. When the heating system reaches fill pressure (typically 12 psig), the tank's diaphragm depresses and the automatic shut-off valve is closed.

Whenever system pressure falls below the tank precharge, the automatic shut-off valve is pressed open by the diaphragm. Make-up water flows into the system to restore pressure.

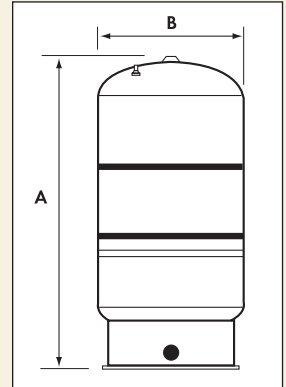
Commercial Non-ASME Models



The SX Series EXTROL®

- Floor-standing models
- Factory pre-charged to 12 psig
- Maximum working pressure: 100 psig
- Maximum operating temperature: 240°F

| Model Number | Tank Volume (Gallons) | Max. Accept. Volume (Gallons) | A Height (Inches) | B Dia. (Inches) | System Conn. NPTF (Inches) | Shipping Wt. (lbs.) |
|--------------|-----------------------|-------------------------------|-------------------|-----------------|----------------------------|---------------------|
| SX-30V | 14 | 11.3 | 24 3/4 | 15 3/8 | 1 | 25 |
| SX-40V | 20 | 11.3 | 32 1/2 | 15 3/8 | 1 | 33 |
| SX-60V | 32 | 11.3 | 47 1/2 | 15 3/8 | 1 | 43 |
| SX-90V | 44 | 34.0 | 36 | 22 | 1 1/4 | 69 |
| SX-110V | 62 | 34.0 | 46 3/4 | 22 | 1 1/4 | 92 |
| SX-130V | 81 | 34.0 | 56 3/8 | 22 | 1 1/4 | 103 |
| SX-160V | 86 | 46.0 | 47 1/4 | 26 | 1 1/4 | 123 |

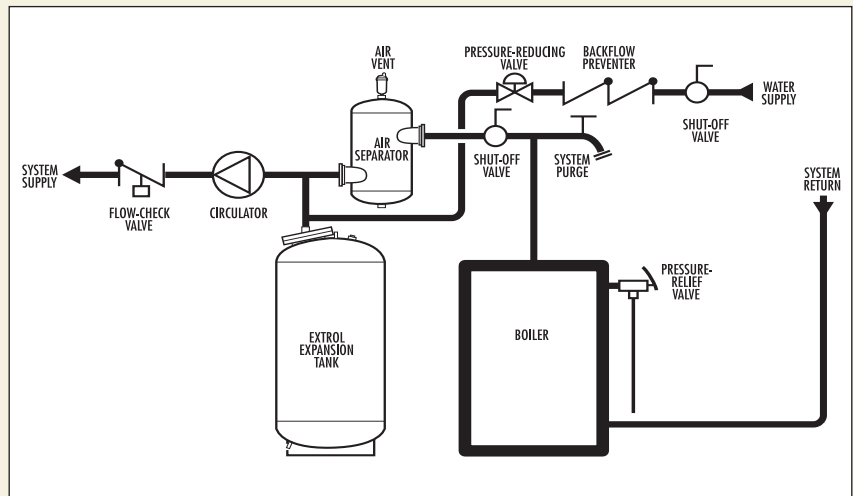


SX Series Sizing & Selection Data

| Boiler Net Output in 1000's of BTU | Type of Radiation and Piping System | | | |
|------------------------------------|---|---|------------------------------|---|
| | Finned Tube Baseboard or Radiant Panels with Series Loop System | Convectors or Unit Heaters with One Pipe System | Radiators or One Pipe System | Radiators Cast Iron with series Loop System |
| 200 | SX-30V | SX-30V | SX-30V | SX-30V |
| 250 | SX-30V | SX-30V | SX-30V | SX-40V |
| 300 | SX-30V | SX-30V | SX-40V | SX-40V |
| 350 | SX-30V | SX-30V | SX-40V | SX-60V |
| 400 | SX-30V | SX-40V | SX-60V | SX-60V |
| 450 | SX-40V | SX-40V | SX-90V | SX-90V |
| 500 | SX-40V | SX-40V | SX-60V | SX-90V |
| 550 | SX-40V | SX-60V | SX-60V | SX-90V |
| 600 | SX-40V | SX-60V | SX-90V | SX-90V |
| 650 | SX-60V | SX-60V | SX-90V | SX-90V |
| 700 | SX-60V | SX-60V | SX-90V | SX-90V |
| 750 | SX-60V | SX-60V | SX-90V | SX-110V |
| 800 | SX-60V | SX-90V | SX-90V | SX-110V |
| 850 | SX-60V | SX-90V | SX-90V | SX-110V |
| 900 | SX-60V | SX-90V | SX-110V | SX-110V |
| 950 | SX-90V | SX-90V | SX-110V | SX-110V |
| 1000 | SX-90V | SX-90V | SX-110V | SX-110V |
| 1100 | SX-90V | SX-90V | SX-110V | SX-130V |
| 1200 | SX-90V | SX-90V | SX-110V | SX-130V |
| 1300 | SX-90V | SX-110V | SX-130V | SX-160V |
| 1400 | SX-110V | SX-130V | SX-160V | SX-160V |
| 1500 | SX-110V | SX-130V | SX-160V | (2)SX-110V |

These recommendations are calculated on average boiler water volumes and the average water volumes of currently popular types of radiation and piping systems. The industry operating standards of 12 psig fill pressure and 30 psig relief pressure are used. For boiler sizes or operating conditions other than above, refer to **page 8**, or consult our technical department for recommendations.

Typical Installation of Commercial Models



Commercial ASME Models

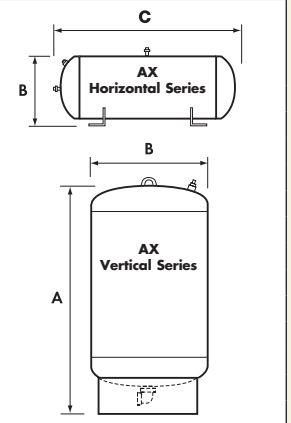


AX Series EXTROL® Horizontal & Vertical Models

- Proven diaphragm design since 1954
- Designed and constructed per ASME Section VIII, Division 1 standards
- Horizontal models are available with optional saddles
- Factory pre-charged to 12 psig
- Maximum working pressure is 125 psig
- Maximum operating temperature is 240°F
- Higher pressures available upon request

AX Series Specifications

| Model Number | Tank Volume (Gallons) | Max. Accept. Volume (Gallons) | A - Vert. Height (Inches) | C - Horiz. Length (Inches) | B Diameter (Inches) | System Conn. ¹ (Inches) | Horiz. Ship. Wt. w/o saddles (lbs.) | Ship. Wt. with saddles (lbs.) | Vertical Ship. Wt. (lbs.) |
|--------------|-----------------------|-------------------------------|---------------------------|----------------------------|---------------------|------------------------------------|-------------------------------------|-------------------------------|---------------------------|
| AX-15(V)* | 8.0 | 2.4 | 19 1/2 | 19 1/4 | 12 | 1/2 | 37 | 41 | 43 |
| AX-20(V) | 10.9 | 2.4 | 26 1/2 | 26 1/4 | 12 | 1/2 | 46 | 50 | 45 |
| AX-40(V) | 21.7 | 11.3 | 29 1/2 | 29 | 16 1/4 | 1/2 | 82 | 96 | 90 |
| AX-60(V) | 33.6 | 11.3 | 45 1/8 | 43 | 16 1/4 | 1/2 | 103 | 116 | 110 |
| AX-80(V) | 44.5 | 22.6 | 27 3/4 | 27 1/4 | 24 | 1 | 104 | 127 | 146 |
| AX-100(V) | 55.7 | 22.6 | 32 3/8 | 31 7/8 | 24 | 1 | 114 | 137 | 167 |
| AX-120(V) | 68.0 | 34.0 | 43 7/8 | 39 7/8 | 24 | 1 | 210 | 235 | 224 |
| AX-144(V) | 77.0 | 34.0 | 48 3/4 | 44 3/4 | 24 | 1 | 240 | 246 | 244 |
| AX-180(V) | 90.0 | 34.0 | 56 1/8 | 52 1/8 | 24 | 1 | 242 | 248 | 266 |
| AX-200(V) | 110.0 | 34.0 | 62 5/8 | 62 5/8 | 24 | 1 | 275 | 306 | 296 |
| AX-240(V) | 132.0 | 46.0 | 53 1/2 | 49 5/8 | 30 | 1 | 398 | 428 | 427 |
| AX-260(V) | 158.0 | 56.0 | 60 1/2 | 58 | 30 | 1 1/4 | 449 | 480 | 476 |
| AX-280(V) | 211.0 | 84.0 | 78 1/4 | 75 3/4 | 30 | 1 1/4 | 630 | 660 | 645 |

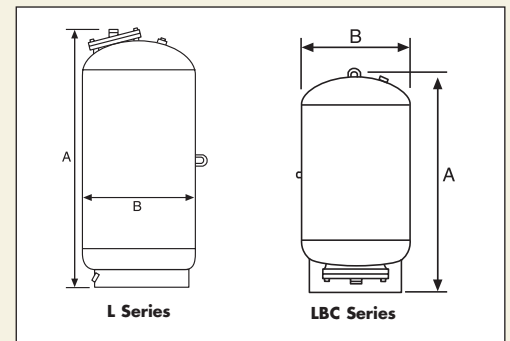


¹System Connection for models AX-15 through AX-100 (vertical and horizontal) and models AX-120V through AX-240V are NPTF, models AX-260 through AX-280 (vertical and horizontal) and AX-120 through AX-240 are NPTM.

*To specify vertical models AX-15V – AX-280V, include V after the model number; other options available on all models: • Bulls Eye Sight Glass • Seismic Anchor Brackets

L Series EXTROL® & LBC Series EXTROL®

- Replaceable bladder design
- Designed and constructed per ASME Section VIII, Division 1 standards
- Free-standing on integral floor stands
- Easily installed
- Factory pre-charged to 12 psig
- Maximum working pressure is 125 psig
- Available with optional 150, 175, 250, or 300 psig for high-pressure applications
- Maximum operating temperature is 240°F
- LBC Series are partial acceptance tanks available at 125 or 150 psig



L-Series Specifications

| Model Number | Tank Volume (Gallons) | A Height (Inches) | B Diamet (Inches) | C Standard Dia. (In.) | System Conn. NPTF (Inches) | Shipping Weight (lbs.) |
|--------------|-----------------------|-------------------|-------------------|-----------------------|----------------------------|------------------------|
| 200L | 53 | 36 7/8 | 24 | 19 | 1 | 192 |
| 300L | 80 | 50 7/8 | 24 | 19 | 1 | 268 |
| 400L | 106 | 64 3/4 | 24 | 19 | 1 | 309 |
| 500L | 132 | 79 1/2 | 24 | 19 | 1 | 328 |
| 600L | 158 | 64 | 30 | 24 | 1 1/2 | 510 |
| 800L | 211 | 81 3/4 | 30 | 24 | 1 1/2 | 565 |
| 1000L | 264 | 73 | 36 | 30 | 1 1/2 | 691 |
| 1200L | 317 | 85 3/8 | 36 | 30 | 1 1/2 | 779 |
| 1400L | 370 | 97 3/4 | 36 | 30 | 1 1/2 | 905 |
| 1600L | 422 | 69 1/8 | 48 | 42 | 1 1/2 | 1,183 |
| 2000L | 528 | 84 | 48 | 42 | 1 1/2 | 1,264 |
| 2500L | 660 | 100 3/8 | 48 | 42 | 2 | 1,445 |
| 3000L | 792 | 118 1/8 | 48 | 42 | 2 | 1,630 |
| 3500L | 925 | 111 | 54 | 42 | 2 | 2,110 |
| 4000L | 1057 | 124 1/2 | 54 | 42 | 2 | 2,230 |

LBC-Series Specifications

| Model Number | Tank Volume (Gallons) | A Height (Inches) | B Diamet (Inches) | C Standard Dia. (In.) | System Conn. NPTF (Inches) | Shipping Weight (lbs.) |
|--------------|-----------------------|-------------------|-------------------|-----------------------|----------------------------|------------------------|
| 35-LBC | 10 | 10 | 38 1/16 | 10 | 1 | 65 |
| 50-LBC | 13 | 11 | 38 1/16 | 12 | 1 | 72 |
| 85-LBC | 22 | 11 | 37 7/8 | 16 | 1 | 88 |
| 100-LBC | 26 | 11 | 42 1/8 | 16 | 1 | 94 |
| 130-LBC | 34 | 27 | 37 7/8 | 20 | 1 | 130 |
| 165-LBC | 44 | 27 | 42 7/8 | 20 | 1 | 140 |
| 200-LBC | 53 | 27 | 40 7/8 | 24 | 1 | 192 |
| 300-LBC | 80 | 27 | 56 | 24 | 1 | 230 |
| 400-LBC | 106 | 53 | 68 3/8 | 24 | 1 | 274 |
| 500-LBC | 132 | 53 | 82 1/2 | 24 | 1 | 308 |
| 600-LBC | 158 | 53 | 67 | 30 | 1 | 442 |

Precise Sizing

Precise Sizing of EXTROL® & RADIANT EXTROL®

Things you must know:

1. Total System Volume (1) _____ gallons
2. Minimum System Temperature (2) _____ °F
3. Maximum System Temperature (3) _____ °F
4. Minimum Operating Pressure at Expansion Tank (4) _____ psig
5. Maximum Operating Pressure at Expansion Tank (5) _____ psig

Selection of Expansion Tank:

6. Find and enter "Net Expansion Factor" (6) _____ (see table 1)
7. Amount of Expanded Water = line (1) x line (6) (7) _____ gallon
8. Find and enter "Acceptance Factor" (8) _____ (see table 2)
9. Minimum Total Tank Volume = line (7) ÷ line (8) (9) _____ gallons
10. Using Specifications on pages 6 and 7, select an Expansion Tank that is at least equal to line (9) for "Total Volume" and line (7) for Max. Expanded Water Acceptance Gallons. Multiple tanks may be required.

Table 1. Net Expansion of Water

| Max. Sys. Temp. Temp. °F | Minimum System Temperature | | | | | | |
|-----------------------------|----------------------------|--------|--------|--------|--------|--------|--------|
| | 40°F | 50°F | 60°F | 70°F | 80°F | 90°F | 100°F |
| 60°F | .0005 | .0049 | — | — | — | — | — |
| 70°F | .00149 | .00143 | .00094 | — | — | — | — |
| 80°F | .00260 | .00254 | .00204 | .00111 | — | — | — |
| 90°F | .00405 | .00399 | .00350 | .00256 | .00145 | — | — |
| 100°F | .00575 | .00569 | .00520 | .00426 | .00315 | .00170 | — |
| 110°F | .00771 | .00765 | .00716 | .00622 | .00511 | .00366 | .00196 |
| 120°F | .0100 | .0099 | .0095 | .0086 | .0074 | .0060 | .0043 |
| 130°F | .0124 | .0123 | .0118 | .0109 | .0098 | .0083 | .0066 |
| 140°F | .0150 | .0149 | .0145 | .0135 | .0124 | .0110 | .0093 |
| 150°F | .0179 | .0178 | .0173 | .0164 | .0153 | .0133 | .0121 |
| 160°F | .0209 | .0208 | .0204 | .0194 | .0181 | .0165 | .0148 |
| 170°F | .0242 | .0241 | .0236 | .0227 | .0216 | .0201 | .0184 |
| 180°F | .0276 | .0275 | .0271 | .0261 | .0250 | .0236 | .0219 |
| 190°F | .0313 | .0312 | .0307 | .0298 | .0287 | .0272 | .0255 |
| 200°F | .0351 | .0350 | .0346 | .0336 | .0325 | .0311 | .0294 |
| 210°F | .0391 | .0390 | .0386 | .0376 | .0365 | .0351 | .0334 |
| 220°F | .0434 | .0433 | .0428 | .0419 | .0408 | .0393 | .0376 |
| 230°F | .0476 | .0475 | .0471 | .0461 | .0450 | .0436 | .0419 |
| 240°F | .0522 | .0521 | .0517 | .0507 | .0496 | .0482 | .0465 |

Note: For ethylene glycol and for propylene glycol contact AMTROL® technical services.

Table 2. Acceptance Factors*

| Max. Oper Pressure at Tank (psig) | Minimum Operating Pressure at Tank (psig) | | | | | | | | | | |
|-----------------------------------|---|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| | 5 | 10 | 12 | 15 | 20 | 30 | 40 | 50 | 60 | 70 | 80 |
| 27 | 0.527 | 0.408 | 0.360 | 0.288 | 0.168 | — | — | — | — | — | — |
| 30 | 0.560 | 0.447 | 0.403 | 0.336 | 0.224 | — | — | — | — | — | — |
| 35 | 0.604 | 0.503 | 0.463 | 0.403 | 0.302 | 0.101 | — | — | — | — | — |
| 40 | 0.640 | 0.548 | 0.512 | 0.457 | 0.366 | 0.183 | — | — | — | — | — |
| 45 | 0.670 | 0.586 | 0.553 | 0.503 | 0.419 | 0.251 | 0.084 | — | — | — | — |
| 50 | 0.696 | 0.618 | 0.587 | 0.541 | 0.464 | 0.309 | 0.155 | — | — | — | — |
| 55 | 0.717 | 0.646 | 0.617 | 0.574 | 0.502 | 0.359 | 0.215 | 0.072 | — | — | — |
| 60 | 0.736 | 0.669 | 0.643 | 0.602 | 0.536 | 0.402 | 0.268 | 0.134 | — | — | — |
| 65 | 0.753 | 0.690 | 0.665 | 0.627 | 0.565 | 0.439 | 0.314 | 0.188 | 0.062 | — | — |
| 70 | 0.767 | 0.708 | 0.685 | 0.649 | 0.590 | 0.472 | 0.354 | 0.236 | 0.118 | — | — |
| 75 | 0.780 | 0.725 | 0.702 | 0.669 | 0.613 | 0.502 | 0.390 | 0.279 | 0.167 | 0.056 | — |
| 80 | 0.792 | 0.739 | 0.718 | 0.686 | 0.634 | 0.528 | 0.422 | 0.317 | 0.211 | 0.106 | — |
| 90 | 0.812 | 0.764 | 0.745 | 0.716 | 0.669 | 0.573 | 0.478 | 0.382 | 0.287 | 0.191 | 0.096 |
| 100 | 0.828 | 0.785 | 0.767 | 0.741 | 0.698 | 0.610 | 0.523 | 0.436 | 0.347 | 0.261 | 0.174 |
| 110 | 0.842 | 0.802 | 0.786 | 0.762 | 0.723 | 0.642 | 0.561 | 0.481 | 0.401 | 0.321 | 0.24 |

* Acceptance factors based on expansion tank being charged to minimum operating pressure while empty of liquid.



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