## **Loctite 567 Sealant Instruction**



## **Installation Procedure**

- 1. Clean male and female threads of all connections along with mating fitting with a light wire brush.
- 2. Make sure all thread surfaces are dry and free of debris.

## NOTICE

This sealant has a 20 minute curing time. ANY PIPE ORIENTATION ADJUSTMENTS MUST TAKE PLACE WITHIN 5 MINUTES AFTER ASSEMBLY OF PARTS. Piping connections will leak if this pipe orientation adjustment time is exceeded.

- 3. Apply a continuous bead of Loctite 567 thread sealant to male threads starting one thread from the end of the pipe and finish 3 threads later. The bead should be fully and continuously applied in the groove of the threads, 360° around male threads.
- 4. Assemble parts wrench tight. Do NOT overtighten, as this may deform the female portion of the connection.
- 5. If Teflon tape is used (not recommended) it must be used in conjuction with the Loctite 567 sealant. Apply tape first, followed by the loctite sealant.
- 6. Wait 20 minutes after assembly of parts before pressurizing the system to allow sealant to cure.