



# Hand & Power Fitting & Tube Brushes

Mill-Rose manufactures a complete line of fitting brushes, OD tube cleaning brushes and FOUR-IN-ONE tools to clean fittings and tubing for stronger joints. Rugged steel and stainless steel bristles are available in plumbing and refrigeration sizes.

#### **PLUMBING BRUSHES - Hand Use**

| Single Spiral<br>Crimped Wire | Double Spiral<br>Straight Wire | Pipe<br>Size | Actual Brush<br>Diameter |
|-------------------------------|--------------------------------|--------------|--------------------------|
| 61000                         | 63005                          | 1/8"         | 1/4"                     |
| 61070                         | 63015                          | 1/4"         | 3/8"                     |
| 61150                         | 63025                          | 3/8"         | 1/2"                     |
| 61210                         | 63035                          | 1/2"         | 5/8"                     |
| 61270                         | 63050                          | 5/8"         | 3/4"                     |
| 61330                         | 63060                          | 3/4"         | 7/8"                     |
| 61390                         | 63075                          | 7/8"         | 1"                       |
| 61450                         | 63085                          | 1"           | 1-1/8"                   |
| 61500                         | 63095                          | 1-1/4"       | 1-3/8"                   |
| 61560                         | 63105                          | 1-1/2"       | 1-5/8"                   |
| 61620                         | 63115                          | 2"           | 2-1/8"                   |

#### **REFRIGERATION BRUSHES - Hand Use**

| Single Spiral   | Double Spiral   | Pipe   | Actual Brush   |
|---|---|--|--|
| Crimped Wire  | Straight Wire   | Size   | Diameter   |
| 94000<br>94010<br>94020<br>94030<br>94040<br>94050<br>94060<br>94070<br>94080<br>94085<br>94090<br>94100<br>94105 | 64005<br>64020<br>64030<br>64040<br>64050<br>64060<br>64070<br>64080<br>64090<br>64115<br>64125<br>64135<br>64145 | 1/4" 3/8" 1/2" 5/8" 3/4" 7/8" 1" 1-1/8" 1-3/8" 1-1/2" 1-5/8" 2-1/8" 2-3/4" | 1/4" 3/8" 1/2" 5/8" 3/4" 7/8" 1" 1-1/8" 1-1/4" 1-3/8" 1-1/2" 1-5/8" 2-1/2" |

#### O.D. CLEANING BRUSHES - Hand Use

| Catalog | Pipe | Catalog | Pipe |
|---------|------|---------|------|
| Number  | Size | Number  | Size |
| 62005   | 1/8" | 62065   | 5/8" |
| 62020   | 1/4" | 62080   | 3/4" |
| 62035   | 3/8" | 62095   | 7/8" |
| 62050   | 1/2" | 62110   | 1"   |

Cleaning Tubing





Insert tubing into brush, turning brush CLOCKWISE until tube touches the stop inside the brush. To clean turn brush in a CLOCKWISE motion, removing brush while turning tube.

## QUICK TWIST BRUSHES - Hand Use for Plumbing/Refrigeration

Quick Twist Plus®.

- Only all stainless steel brush on the market.
- Spark proof brush.
- Meets Mil and/or ASTM specs.
- Each brush individually labeled with UPC.
- Available up to 4" diameter.

| Catalog<br>Number | Inside<br>Diameter | Outside<br>Diameter |
|-------------------|--------------------|---------------------|
| 68005             | 1/8"               | 1/4"                |
| 68015             | 1/4"               | 3/8"                |
| 68025             | 3/8"               | 1/2"                |
| 68035             | 1/2"               | 5/8"                |
| 68045             | 5/8"               | 3/4"                |
| 68055             | 3/4"               | 7/8"                |
| 68065             | 7/8"               | 1"                  |
| 68075             | 1"                 | 1-1/8"              |
| 68085             | 1-1/4"             | 1-3/8"              |
| 68095             | 1-1/2"             | 1-5/8"              |
| 68105             | 2"                 | 2-1/8"              |
| 68120             | 2-1/2"             | 2-5/8"              |
| 68130*            | 3"                 | 3-1/8"              |
| 68140*            | 4"                 | 4-3/16"             |

<sup>\*</sup>T-handle construction for easy use.

# HARD-HEAD FITTING BRUSHES - Hand Use for Plumbing

- Same as 6100 series brush with a protective galvanized end plate.
- Prevents damage to valve seats and seals.
- Extends brush life.
- Prevents misuse in undersized fittings.

| Catalog | Inside   |
|---------|----------|
| Number  | Diameter |
| 61102   | 3/8"     |
| 61212   | 1/2"     |
| 61332   | 3/4"     |
| 61453   | 1        |
| 61502   | 1-1/4"   |
| 61562   | 1-1/2"   |
| 61622   | 2"       |

### **POWER-DEUCE BRUSHES**

The Power Deuce is a fitting brush and O.D. tube cleaning brush designed for use with a cordless drill or power driver. Features include:

- Self cleaning.
- Power or manual use.
- Rust-proof stainless steel bristles for plumbing and HVAC projects.
- Durable ABS housing.

| Catalog | Inside   | Outside  |
|---------|----------|----------|
| Number  | Diameter | Diameter |
| 62821   | 1/2"     | 5/8"     |
| 62831   | 3/4"     | 7/8"     |
| 62841   | 1"       | 1-1/4"   |













#### **FOUR-IN-ONE BRUSH and Replacement Kits**

Contractor-grade Four-in-One plumbing brushes feature high carbon steel bristles for plumbing or stainless steel bristles for refrigeration. Replacement Kits include two fitting brushes and two O.D. tube cleaning brushes

| Catalog<br>Number                                  | Description   |
|--|---|
| 70260<br>70265<br>70268<br>70261<br>70262<br>70263 | Plumbing Brush - 1/2" x 3/4" Fitting and Tube Cleaning Brush Refrigeration Brush - 1/2" x 3/4" Fitting and Tube Cleaning Brush Refrigeration Brush - 5/8" x 7/8" Fitting and Tube Cleaning Brush Replacement Kit - 1/2" x 3/4" (Plumbing) Replacement Kit - 1/2" x 3/4" (Refrigeration) Replacement Kit - 5/8" x 7/8" (Refrigeration) |

## **SIX-IN-ONE BRUSH and Replacement Kits**

The Six-in-One Brush will clean the I.D. of 1/2" and 3/4" fittings and 0.D. of 1/2" and 3/4" tubing. It will also ream and debur the I.D. of the tubing. This tool also features a built-in "B" type acetylene gas key.

Available in high carbon steel for plumbing and stainless steel for refrigeration.

| Catalog<br>Number                                  | Description   |
|--|---|
| 70266<br>70269<br>70271<br>70270<br>70263<br>70271 | Plumbing Brush - 1/2" x 3/4" Fitting/Tube Cleaning Brush & Deburrrer Replacement Kit - 1/2" x 3/4" (Plumbing) Adapter Kit (Deburring plate) Refrigeration Brush - 5/8" x 7/8" Fitting/Tube Cleaning Brush & Deburrrer Replacement Kit - 5/8" x 7/8" (Refrigeration) Adapter Kit (Deburring plate) |

#### **POWER FITTING BRUSHES**

Mill-Rose power tube cleaning brushes make fast work of projects requiring a number of solder or brazed fittings. Tube cleaning brushes are available with 1/4" hex shanks for use with a Quik-Change Chuck Adapter or standard drill chucks. Power tube cleaning brushes are not available in sizes larger than 1" I.D. (1-1/8" 0.D.).

| Catalog | Plumbing  | Refrigeration |
|---------|-----------|---------------|
| Number  | Tube Size | Tube Size     |
| 62340   | 3/8"      | 1/2"          |
| 62350   | 1/2"      | 5/8"          |
| 62360   | 5/8"      | 3/4"          |
| 62370   | 3/4"      | 7/8"          |
| 62380   | 7/8"      | 1"            |
| 62390   | 1"        | 1-1/8"        |

#### **QUIK-CHANGE Chuck Adapter**

| Catalog<br>Number | Size                            |
|-------------------|---------------------------------|
| 70421             | 1/4" hex-shank adapter (carded) |